

Work Order ID 84919

May-29-12 1:09:33 PM

\*84919\*

Page 1

Item ID: D209-669-014

Accept

\*N900040100\*

Setup Start

\*NS1\*

Revision ID:

Item Name: Skidtube RH

Stop

\*NS2\*

Start Date: 29/05/2012 Start Qty: 1.00 \*1\*

Cust Item ID:

Required Date: 16/07/2012 Req'd Qty: 1.00 \*1\*

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/05/130 Tooling:

Date:

Run Start

\*NR1\*

QC:

Date: SPC (Y/N):

Date:

Stop

\*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D209-669-014	Rev B								
DSI 9450	Rev A								
100		0.00	(DAS)	16	8-89				
*100*	DOCUMENT CONTROL	50							
DC	Memo	0.00	001						
Document Control	Photocopy bluefile & type labels per PPP D209-669-014 CH0003		per ECN 12-599						
110	Pick Kit	0.00							
*110*			12/7/13	SD					
Packaging	Memo	0.00							
Packaging									

84927

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**Work Order ID 84919**

May-29-12 1:09:33 PM

**\*84919\***

Page 2

Item ID: D209-669-014

Accept

**\*N900040100\***

Setup

Start

**\*NS1\***

Revision ID:

Item Name: Skidtube RH

Stop

**\*NS2\***Start Date: 29/05/2012 Start Qty: 1.00 **\*1\***

Cust Item ID:

Required Date: 16/07/2012 Req'd Qty: 1.00 **\*1\***

Customer:

Reference:

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	<b>*NR1*</b>
	QC:	Date:	SPC (Y/N):	Date:		Stop	<b>*NR2*</b>

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

120 QC4- 100% Inspect kits for completeness

**\*120\***

QC

Quality Control

130

**\*130\***

Packaging

Packaging

Packaging

Memo

Identify and pack for shipping as per PPPD209-669-014  
Location: \_\_\_\_\_

140

**\*140\***

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

0.00

0.00

DAS  
16  
8-83

2/27/13

SMP

2/27/13 C

MJ 12/07/13

MJ 12/07/13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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**Picklist Print**

May-29-12 1:10:18 PM

Page 1

Work Order ID: 84919

**\*84919\***  
**\*D209-669-014\***

Parent Item: D209-669-014

Parent Item Name: Skidtube RH

Start Date: 29/05/2012

Required Date: 16/07/2012

Start Qty: 1.00

Required Qty: 1.00

Comments: New IPP 08.02.13 new issue EC, verified by:DD  
IPP Rev:B 08-05-20 chg QTY of D2570 DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D209-669-043		Manufactured	No			110	Each	2.0000	1	1			84927
--------------	--	--------------	----	--	--	-----	------	--------	---	---	--	--	-------

**\*D209-669-043\***

Replacement Skidtube

Location	Loc Qty	Loc Code
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Mezz	2	
39205	1	
39206	1	

D2917-2		Manufactured	No			110	Each	1.0000	2	2			84939
---------	--	--------------	----	--	--	-----	------	--------	---	---	--	--	-------

Location	Loc Qty	Loc Code
----------	---------	----------

ST424	1	
52129	1	

D2918-2		Manufactured	No			110	Each	1.0000	2	2			84940
---------	--	--------------	----	--	--	-----	------	--------	---	---	--	--	-------

Location	Loc Qty	Loc Code
----------	---------	----------

ST424	1	
52133	1	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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**Picklist Print**

May-29-12 1:10:18 PM

Page 2

**Work Order ID:** 84919**\*84919\*****Parent Item:** D209-669-014**\*D209-669-014\*****Parent Item Name:** Skidtube RH**Start Date:** 29/05/2012**Required Date:** 16/07/2012**Start Qty:** 1.00**Required Qty:** 1.00

AN4-51A

Purchased

No

110

Each

302.0000

8

8

\*\*

M12215154

**\*AN4-51A\***  
BoltLocation      Loc Qty      Loc Code

362	200	
121181	200	
ST361	102	
119798	30	
121584	72	

D2570

Manufactured

No

110

Each

711.0000

24

24

\*\*

B85412 SJ

**\*D2570\***  
BushingLocation      Loc Qty      Loc Code

ST011	711	
72960	41	
78586	9	
79493	12	
81956	24	
81957	400	
82874	225	

MS21042L4

Purchased

No

110

Each

4,095.000

24

24

\*\*

12/7/13 SJ

**\*MS21042L4\***  
NutLocation      Loc Qty      Loc Code

ST300	4095	
119075	125	
121011	713	
121444	2957	
121652	300	

24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

**Picklist Print**

May-29-12 1:10:18 PM

Page 3

Work Order ID: 84919

Parent Item: D209-669-014

Parent Item Name: Skidtube RH

**\*84919\***  
**\*D209-669-014\***

Start Date: 29/05/2012

Start Qty: 1.00

Required Date: 16/07/2012

Required Qty: 1.00

AN5-36A

**\*AN5-36A\***  
Bolt

Purchased No 110 Each 184.0000 4 4

**\*\***

*5* *4*

AN960JD516

NAS1149D0563J Purchased

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
340	134	
121181	34	
<u>121652</u>	100	<i>4</i>
ST340	50	
121708	50	

110 Each 0.0000 8 8

**\*\****M119546*

Washer

**\*AN960JD516\***  
Nut

Purchased No 110 Each 1,447.0000 4 4

**\*\***

*4* *4*

MS21042L5

**\*MS21042L5\***  
Nut

Purchased No 110 Each 1,447.0000 4 4

**\*\***

*4* *4*

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
300	500	
121652	500	
ST300	947	
108827	8	
116105	5	
116548	43	
117611	18	
<u>119109</u>	865	
17651	8	

AN4-7A

**\*AN4-7A\***  
Bolt

Purchased No 110 Each 124.0000 16 16

**\*\****M122141*

*4* *4*  
*12/7/13*

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST356	124	
117514	24	
120770	100	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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**Picklist Print**

May-29-12 1:10:18 PM

Page 4

Work Order ID: 84919

Parent Item: D209-669-014

Parent Item Name: Skidtube RH

**\*84919\***  
**\*D209-669-014\***

Start Date: 29/05/2012

Start Qty: 1.00

Required Date: 16/07/2012

Required Qty: 1.00

AN960JD416 NAS1149D0463J Purchased

No

110

Each

30.0000

32

32

\*\*

Washer

M121912 SPK

**\*AN960.ID416\***

D2929

Manufactured

No

110

Each

86.0000

2

2

\*\*

Spacer

**\*D2929\***

D2930

Manufactured

No

110

Each

102.0000

2

2

\*\*

Spacer

**\*D2930\***

D3405-041

Manufactured

No

110

Each

6.0000

1

2

\*\*

Lug Assembly

**\*D3405-041\***

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST351 30

116289 10

119097 20

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST021 86

53564 86

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST021 102

53563 102

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST478 6

62227 2

77000 2

82031 1

82032 1

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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# Picklist Print

May-29-12 1:10:18 PM

Page 5

Work Order ID: 84919

Parent Item: D209-669-014

Parent Item Name: Skidtube RH

\*84919\*  
\*D209-669-014\*

Start Date: 29/05/2012

Start Qty: 1.00

Required Date: 16/07/2012

Required Qty: 1.00

AN4C47A

Purchased No 110 Each 48.0000 4 4 \*\*

*S* \*AN4C47A\*  
Bolt

*M122491* *SL* *C*

Location	Loc Qty	Loc Code
ST361	48	
118451	6	
119798	2	
121009	22	
121585	18	

MS21043-4

Purchased No 110 Each 1,346.000 5 5 \*\*

*S* \*MS21043-4\*  
Nut

*SL* *C*

Location	Loc Qty	Loc Code
FG	40	
104603	40	
ST301	1306	
119546	147	
<u>121162</u>	659	
<u>121652</u>	500	

D3405-043

Manufactured No 110 Each 2.0000 1 1 \*\*

*S* \*D3405-043\*  
Lug Assembly

*B84941* *SL*  
*12/7/19* *C*

Location	Loc Qty	Loc Code
ST478	2	
82038	2	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# Picklist Print

May-29-12 1:10:18 PM

Page 6

Work Order ID: 84919

Parent Item: D209-669-014

Parent Item Name: Skidtube RH

\*84919\*  
\*D209-669-014\*

Start Date: 29/05/2012

Start Qty: 1.00

Required Date: 16/07/2012

Required Qty: 1.00

D3407-041

	Manufactured	No	110	Each	27.0000	1	1
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\*\*

\*D3407-041\*  
Tow Ring

86672



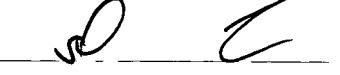
<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST463	27	
82067	6	
82068	19	
82108	2	

D3456-1

	Manufactured	No	110	Each	156.0000	1	1
--	--------------	----	-----	------	----------	---	---

\*\*

\*D3456-1\*  
Washer



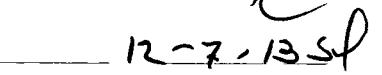
<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
FG	7	
25701	7	
ST044	149	
80252	1	
81876	48	
83584	100	

D3417-5

	Manufactured	No	110	Each	78.0000	2	2
--	--------------	----	-----	------	---------	---	---

\*\*

\*D3417-5\*  
Washer



<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST042	78	
78842	28	
83318	50	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

# DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D209-669 REV. B

## INSTRUCTIONS:

1) FOR D209-669-011/-012/-013/-014 SKID TUBES @ CHANGE 003 AND SUBSEQUENT, MODIFY THE FOLLOWING:

- a) REPLACE THE D2968-041 TOW RING WITH THE D3407-041 TOW RING ASSEMBLY.
- b) REPLACE THE D2736-1 AND D2736-3 GHW LUGS WITH THE D3405-041 AND D3405-043 LUG ASSEMBLIES.
- c) AMEND THE PARTS LIST IN SECTION 5.0 OF INSTALLATION INSTRUCTIONS IIN-D209-669 REV. B AS SHOWN ON PAGE 2 OF THIS DSI.

NOTE: ALL INSTALLATION FASTENERS FOR THE ABOVE CHANGES HAVE BEEN UPDATED. SEE THE AMENDED PARTS LIST ON PAGE 2 FOR DETAILS.

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO 84019 M  
12/05/30

A	NEW ISSUE		AJS	09.02.24		
REV.	DESCRIPTION		BY	DATE		
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	REV. A	SHEET 1 OF 3		
DRAWN	AJS					
CHECKED		DRAWING NO.				
MFG. APPR.	N/A	DSI 9450				
APPROVED	<i>M</i>	TITLE	SCALE			
DE APPR.	<i>M</i>	SKIDTUBE INSTALLATIONS	NTS			
DATE	09.02.24	COPYRIGHT © 2009 BY DART AEROSPACE LTD				
		THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON. THIS RIGHT IN PERMISSION FROM DART AEROSPACE LTD				

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

## 5.0 PARTS LIST

ITEM	QTY -011	QTY -012	QTY -013	QTY -014	QTY -041	QTY -043	PART NUMBER	DESCRIPTION
	X						D209-669-011	SKIDTUBE INSTALLATION, LH (AH-1W/J)
		X					D209-669-012	SKIDTUBE INSTALLATION, RH (AH-1W/J)
			X				D209-669-013	SKIDTUBE INSTALLATION, LH (AH-1P/F/S)
				X			D209-669-014	SKIDTUBE INSTALLATION, RH (AH-1P/F/S)
1	1			X			D209-669-041	REPLACEMENT SKIDTUBE (AH-1W/J)
		1	1		X		D209-669-043	REPLACEMENT SKIDTUBE (AH-1P/F/S)

IS:

50	4	4	1	1		D3405-041	LUG ASSEMBLY
51	8	8	4	4		AN4C47A	BOLT
52	16	16	8	8		D2570	BUSHING
53	8	8	4	4		MS21043-4	NUT
54			1	1		D3405-043	LUG ASSEMBLY
60	1	1	1	1		D3407-041	TOW RING ASSEMBLY
61	1	1	1	1		D3456-1	WASHER
62	1	1	1	1		MS21043-4	NUT
63	2	2	2	2		D3417-5	WASHER

WAS:

50	4	4	1	1		D2736-1	GHW LUG
51	8	8	4	4		AN4-46A	BOLT
52	16	16	8	8		D2570	BUSHING
53	8	8	4	4		MS21042L4	NUT (OR MS21042-4)
54			1	1		D2736-3	GHW LUG
60	1	1	1	1		D2968-041	TOW RING
61	1	1	1	1		AN970-4	WASHER
62	1	1	1	1		MS21042L4	NUT (OR MS21042-4)
						1	

DESIGN	A/S	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	A/S		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9450	SHEET 2 OF 3
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<del><i>[Signature]</i></del>	SKIDTUBE INSTALLATIONS	NTS
DATE	09.02.24	COPYRIGHT © 2009 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE WRITTEN PERMISSION OF DART AEROSPACE LTD.			

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

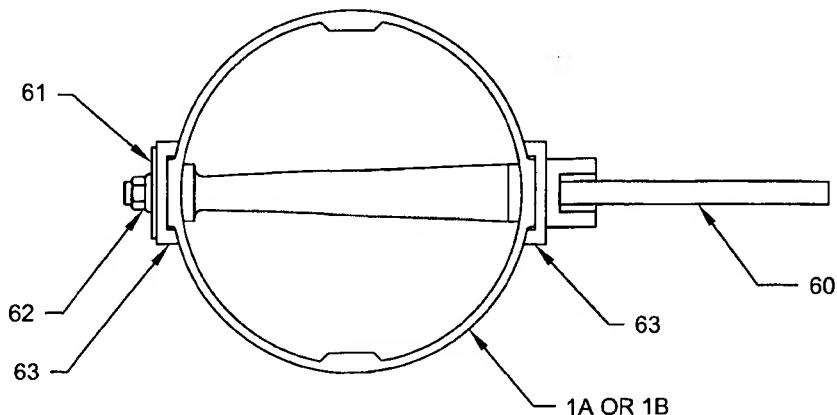
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

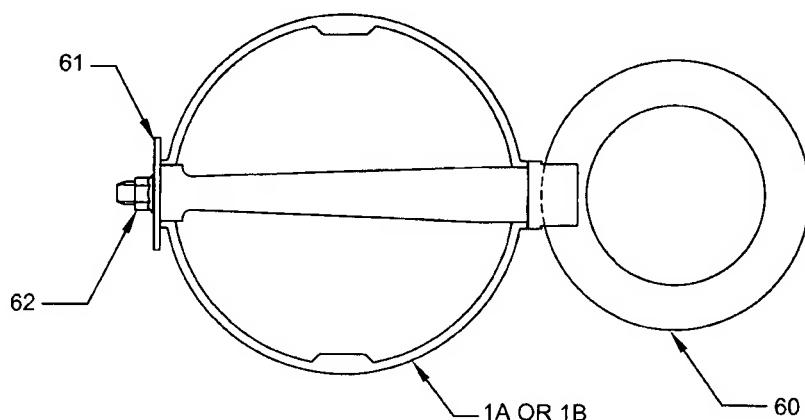
NOTE: Date & initial all entries

INSTALL TOW RING ASSEMBLY AS SHOWN BELOW (REFER TO SECTION F-F OF IIN-D209-669 REV. B.

IS:



WAS:



NO PICTORIAL CHANGE REQUIRED FOR GROUND HANDLING WHEEL LUG CHANGES.

DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9450	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		SKIDTUBE INSTALLATIONS	NTS
DATE	09.02.24	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

04/09/09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries